

Tegular
smooth texture



See MetalWorks™ Shapes
Personalize Your Design!
Mix and match different sizes,
shapes, colors and materials to
reinvent your ceiling. More at:
armstrongceilings.com/designflex



plus capabilities
to do more



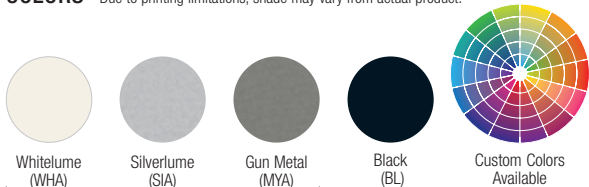
armstrongceilings.com/capabilities
See more photos at:
armstrongceilings.com/photogallery

Personalize your design and get acoustical performance with MetalWorks™ for DesignFlex™ perforated panels.

KEY SELECTION ATTRIBUTES

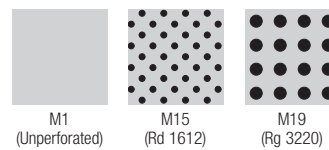
- DesignFlex™ options mean tailor-made shapes, sizes and colors
- Mix and match – Shapes for DesignFlex™ also available with Calla®, Lyra®, Ultima®, Optima®, and MetalWorks™
- MetalWorks™ for DesignFlex™ panels can be combined with other DesignFlex™ product families
- Lighting and MEP integration with TechZone® or with standard modular and pendant lights
- Perforations available to enhance acoustical performance and design aesthetics
- Outstanding NRC with acoustical fleece or infill panel (0.65 – 0.90)
- Easy-to-cut BioAcoustic™ infill panels can enhance acoustics and contribute to LEED® credits
- Aluminum panels with exceptional durability – Washable, Scrubbable, Soil-resistant
- Part of the Sustain™ portfolio, and meets the most stringent sustainability compliance standards today

COLORS Due to printing limitations, shade may vary from actual product.

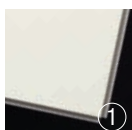


M1 perforated panels are part of the Sustain™ portfolio, meeting sustainability compliance standards

PERFORATION OPTIONS (1:2 scale shown)



DETAILS



1. MetalWorks Tegular unperforated



METALWORKS™ for DESIGNflex™

*Now in
Shapes!*

Tegular
smooth texture



SUSTAIN™
High Performance
Sustainable
Ceiling Systems
Unperforated (M1)

Declare™
Living Building
Challenge Compliant

UP TO **80%** RECYCLED CONTENT

LEED®

- energy management
- construction waste mgmt
- regional materials
- design for flexibility
- EPD
- recyclable/extended producer resp.
- bio-based materials
- recycled content
- sourcing of raw materials
- material ingredient reporting
- low emitting materials
- lighting quality
- acoustics

For LEED contribution contact TechLine

VISUAL SELECTION

Edge Profile	Item Number*	Dimensions Nominal W x L (Inches) Custom Sizes Available	Perforations
METALWORKS Square Tegular (with acoustical fleece)			
	6647	6 x 6"	M1, M15, M19
	6648	6 x 12"	M1, M15, M19
	6649	6 x 48"	M1, M15, M19
	6650	6 x 60"	M1, M15, M19
	6643	12 x 48"	M1, M15, M19
	8225	12 x 60"	M1, M15, M19
	6641	24 x 24"	M1, M15, M19
	6644	24 x 42"	M1, M15, M19
	6642	24 x 48"	M1, M15, M19
	8226	24 x 60"	M1, M15, M19
	8227	24 x 72"	M1, M15, M19
	6645	27 x 30"	M1, M15, M19
	8228	28 x 30"	M1, M15, M19
	8229	28 x 60"	M1, M15, M19
	6646	30 x 30"	M1, M15, M19
Size Capabilities	Width	Length	
9/16" Square Tegular	5/16" Thick		M1, M15, M19
	4" - 29-1/2"	4" - 60"	
	30" - 35-1/2"	4" - 36"	
	36" - 41-1/2"	4" - 30"	
	42" - 48"	4" - 24"	

PERFORMANCE

Dots represent high level of performance.

Light Reflect	Wash	Scrub	Soil
(White Only)	Durability		
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•
0.75 (M1)	•	•	•

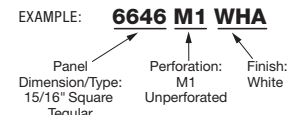
ACOUSTICAL INFORMATION

LOCATION DEPENDENT

WITH INFILL PANEL

Perforation	NRC with acoustical fleece	NRC with 1" fiberglass infill **
M1	-	-
M15	0.70	0.90
M19	0.75	0.90

** Maximum NRC achieved with acoustical infill (item 8200100).



* When specifying or ordering, include the appropriate perforation, letter color, and, if needed, coating suffix with the item number (e.g., 6646 M1 WHA).
NOTE: Order any dimension at asquote@armstrongceilings.com

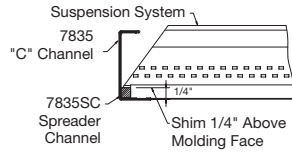


METALWORKS™ for DESIGNflex™ *Now in Shapes!*

Tegular
smooth texture

PERIMETER INSTALLATION DETAILS (Spreader channel inserts into "C" channel.)

5/16" Square Tegular



ACCESSORIES

Item Number*	Description	Colors	Dimensions (Inches)	Pieces/Carton
6099_ _*	Edge Cap for Cut Tegular Panels for 9/16" suspension systems	MY, SG, WH, BL	Nominal 24" length	50
5823	BioAcoustic™ Infill Panel (Black – Matte)	–	24 x 24 x 5/8"	12
8200100	1" Fiberglass Infill Bag (Black – Gloss)	–	24 x 24"	12

* When specifying or ordering, include the appropriate 2-letter color suffix with the item number (e.g., 6098 B L).

SUSPENSION SYSTEMS



PHYSICAL DATA

Material

Aluminum – 0.040" thickness

Surface Finish

Factory-applied polyester paint finish

Custom colors also available. Contact TechLine for custom color matching requests at 1 877 ARMSTRONG.

Fire Performance

Painted aluminum tested per ASTM E84 and CAN/ULC S102. Flame Spread Index 25 or less. Smoke Developed Index 50 or less. Laminate finishes tested per ASTM E84. Flame Spread Index 75 or less. Smoke Developed Index 450 or less.

Acoustical Performance

CAC testing conducted using Prelude® XL® for 15/16" edge detail and Silhouette® for 9/16" edge detail.

ASTM E1264 Classification

Fire Class – Class A
Unperforated – Type XX, Pattern G
Perforated – Type XX, Pattern C

Design Considerations

Silverlume and Gun Metal finishes are directional, marked with arrows from the factory. Visit armstrongceilings.com/patterngallery to see pre-designed patterns and colors.

Seismic Restraint

MetalWorks™ Tegular panels have been engineered, tested, and approved for application in all seismic areas when installed per Armstrong Ceilings installation instructions.

Warranty

Details at armstrongceilings.com/warranty

Weight; Square Feet/Carton (Bulk Packed)

6647 – 0.138 lbs/SF
6648 – 0.275 lbs/SF
6649 – 1.100 lbs/SF
6650 – 1.375 lbs/SF
6641, 6643 – 2.200 lbs/SF
8225 – 2.750 lbs/SF
6644 – 3.850 lbs/SF
6642 – 4.400 lbs/SF
8226 – 5.500 lbs/SF
8227 – 6.600 lbs/SF
6645 – 3.094 lbs/SF
8228 – 3.208 lbs/SF
8229 – 6.417 lbs/SF
6646 – 3.438 lbs/SF

TechLine / 1 877 276 7876
armstrongceilings.com/designflex
(search: metalworks for designflex)
BPCS-5840-418

LEED® is a registered trademark of the U.S. Green Building Council
Declare™ is a service mark of International Living Future Institute
All other trademarks used herein are the property of AWI Licensing LLC
and/or its affiliates © 2018 AWI Licensing LLC
Printed in the United States of America

