

Pueblo® and Pueblo® High NRC Ceiling Panels

High Performance Mineral Fiber

Armstrong®
World Industries

*In Accordance with
ISO 14025 and ISO 21930:2017*

Cradle-to-Gate environmental impacts for 1 ft² of Pueblo® ceiling panels



Embodied Carbon (GWP₁₀₀)
(excluding biogenic carbon)
7.32E-01 kg CO₂ eq.



Embodied Carbon (GWP₁₀₀)
(including biogenic carbon)
6.56E-01 kg CO₂ eq.



Photochemical Oxidation Formation
2.06E-02 kg O₃ eq.



Acidification Potential
1.39E-03 kg SO₂ eq.



Ozone Depletion Potential
4.52E-10 kg CFC 11 eq.



Eutrophication Potential
1.76E-06 kg P eq.

Pueblo® Ceiling Panels with Suprafine® XL® Suspension System
NOTE: Suspension system LCA impacts not included in this EPD

Committed to Sustainability

Armstrong World Industries leads in delivering solutions that meet today's most stringent industry sustainability standards. We are committed to environmental responsibility in all aspects of our business, and carbon reduction is part of our 2030 Company goals and ambitions. We were one of the first companies to create and publish the Environmental Product Declaration (EPD) in the ceiling industry. We have over a decade of experience using Life Cycle Assessment (LCA) to evaluate environmental impacts of our products starting with design, to raw materials, and through our operations. We are constantly working to optimize our operations and products to reduce their environmental impact. We believe the use of LCA and our commitment to transparency of our products' carbon footprint is critical to contributing to decarbonization of the built environment.

Contents

Performance features like acoustics, light reflectance, and durability

Product application and use

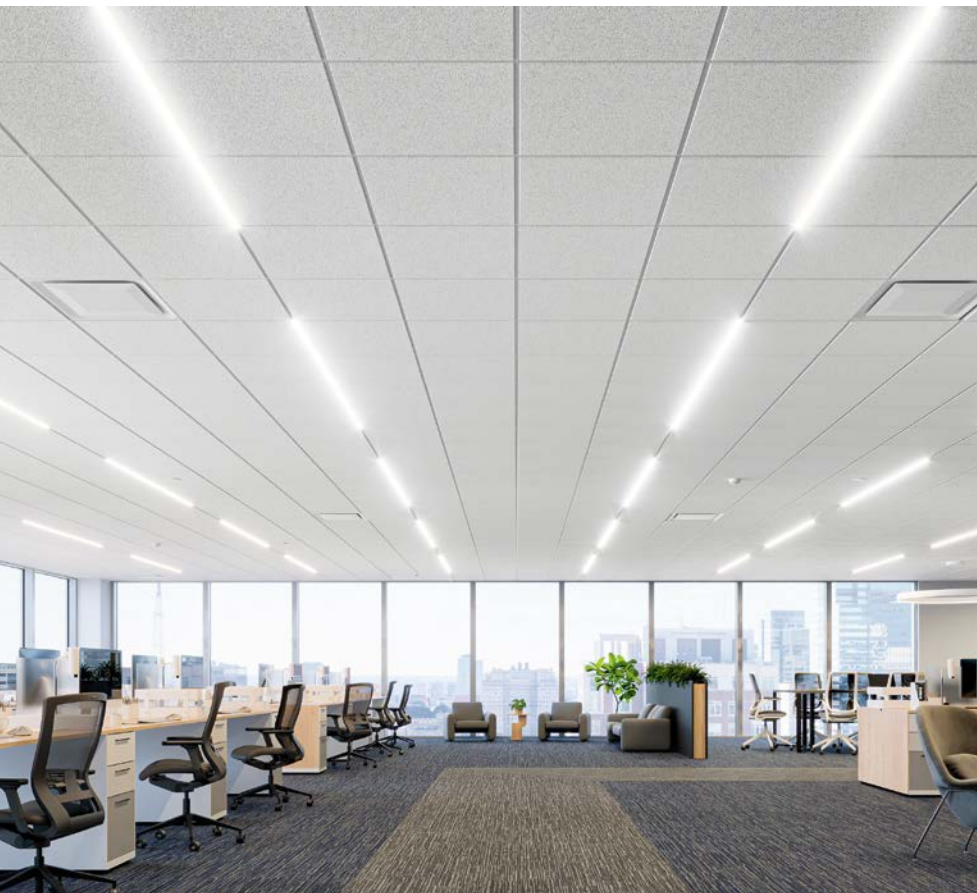
Product ingredients and their sources

How the product is produced

LCA results, including global warming potential and primary energy usage

Product life cycle impacts

For more information visit
armstrong.com/transparency





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1. CONTENT OF THE EPD

EPD Program & Program Operator Name, Address, Logo, and Website	ASTM International – 100 Barr Harbor Drive West Conshohocken, PA, 19428, USA
General Program Instructions & Version Number	ASTM Program Operator for Product Category Rules (PCR) and Environmental Product Declarations (EPDs), General Program Instructions, Version: 8.0, Revised 04/29/20
Manufacturer Name & Address	Armstrong World Industries 2500 Columbia Avenue Lancaster, PA 17603
Declaration Number	EPD 1215
Declared Product & Declared Unit	0.093m ² (1ft ²) of installed ceiling panel, with a product Reference Service Life (RSL) of 30 years
Reference PCR & Version Number	PCR for Building-Related Products and Services – Part A: LCA Calculation Rules and Report Requirements, UL 10010, UL v.4.0, March 2022 PCR Guidance for Building-Related Products and Services – Part B: Non-Metal Ceiling and Interior Wall Panel EPD Requirements, UL Environment, v2, 04/2021
Description of Product's Intended Application & Use (As Identified When Determining Product RSL)	Pueblo® and Pueblo® High NRC Ceiling Panels
Product RSL Description (if appl.)	30 Years
Markets of Applicability	North America
Date of Issue	June 26, 2026
Period of Validity	5 years
EPD Type	Product-Specific
Dataset Variability	Not Applicable to Product Specific EPDs
EPD Scope	Cradle to Gate with Options
Year(s) of Reported Manufacturer Primary Data	2025
LCA Software & Version Number	Sphera® for Experts, version 10.9.3.0
LCI Database(s) & Version Number	MLC Database (formerly GaBi) 2025.2
LCIA Methodology & Version Number	TRACI 2.2, CML v4.7 2016
The Sub-Category PCR Review Was Conducted By:	Lindita Bushi, PhD (Chair) Tom Gloria, PhD Olivia Palmer
This Declaration Was Independently Verified In Accordance with ISO 14025: 2006. ISO 21930 serves as the Core PCR. ☐ Internal ☒ External	Tim Brooke, ASTM International
The EPD conforms with (select one):	☒ ISO 21930:2017 ☐ EN 15804:2013+A1:2014 ☐ EN 15804:2013+A2:2019
This Life Cycle Assessment Was Conducted in Accordance with ISO 14044 and The Reference PCR by:	Armstrong World Industries, Inc.
This Life Cycle Assessment was Independently Verified in Accordance with ISO 14044 and the Reference PCR by:	Thomas P. Gloria, Ph. D. Industrial Ecology Consultants 
Limitations	

Environmental declarations from different programs (ISO 14025) may not be comparable.

Comparison of the environmental performance of Non-Metal Ceiling and Wall System Products using EPD information shall be based on the product's use and impacts at the building level, and therefore EPDs may not be used for comparability purposes when not considering the building energy use phase as instructed under this PCR.

Full conformance with this PCR allows EPD comparability only when all stages of a life cycle have been considered. However, variations and deviations are possible.

Example of variations: Different LCA software and background LCI datasets may lead to differences in results for upstream or downstream of the life cycle stages declared.





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2. GENERAL INFORMATION

2.1 DESCRIPTION OF ORGANIZATION

Armstrong World Industries, Inc. (AWI) is a leader in the design and manufacture of innovative commercial and residential ceiling, wall and suspension system solutions in the Americas. At home, at work, in healthcare facilities, classrooms, stores, or restaurants, Armstrong World Industries offers interior solutions that help to enhance comfort, save time, improve building efficiency and overall performance, and create beautiful spaces.

2.2 PRODUCT DESCRIPTION

Pueblo® and Pueblo® High NRC are smooth-textured acoustical ceiling panels with good sound absorption and sound-blocking performance for a wide variety of open-plan spaces. These panels are part of the Sustain® portfolio and meet the most stringent industry sustainability compliance standards today. (UNSPSC Code 30161601 and CSI 09 51 00)

2.2.1 Product-Specific EPD

Pueblo® and Pueblo® High NRC ceiling panels are manufactured by Armstrong World Industries in Marietta, Pennsylvania (17547).

2.2.2 Product Identification

Pueblo® and Pueblo® High NRC mineral fiber panels feature a smooth surface that is mold- and mildew-resistant.

2.2.3 Product Specification

These products generally fall under ASTM E1264 Section 5.2 designation as Type A – Mineral base.

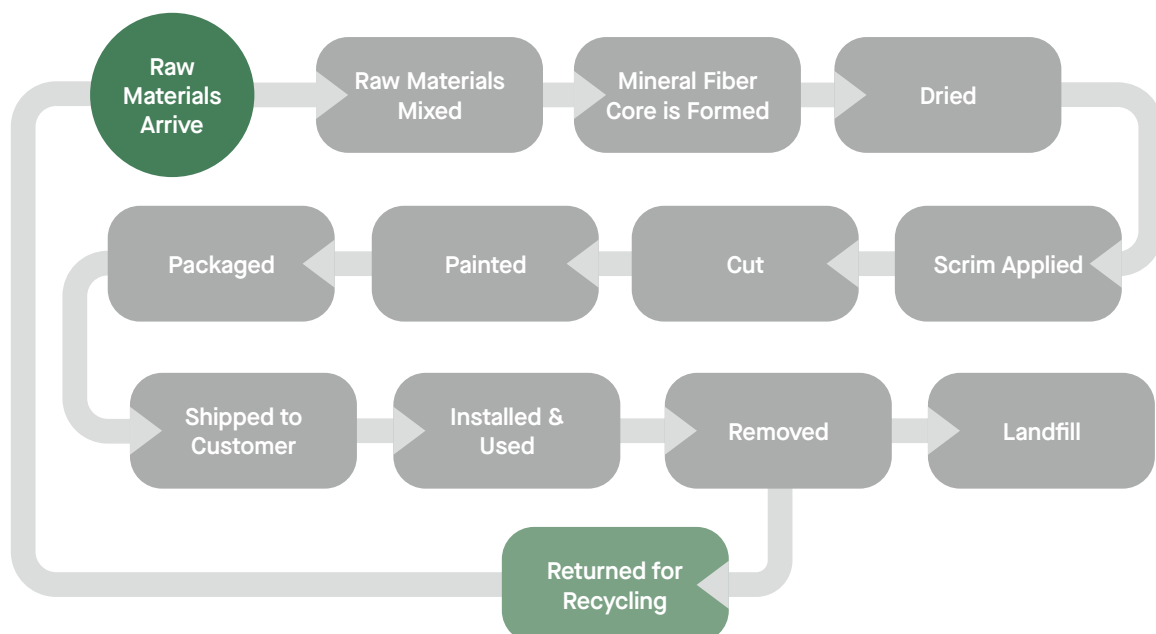
2.2.4 Flow Diagram

Pueblo® and Pueblo® High NRC ceiling panels are made in a wet-formed process which is shown in the flow diagram below.

2.3 PRODUCT AVERAGE

2.3.1 Product-Specific EPD

This EPD is specific to Pueblo® and Pueblo® High NRC. A weighted average approach was applied. Inputs were developed based on 2025 production volumes and weights for Pueblo® and Pueblo® High NRC products.





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2.4 APPLICATION

The products covered by this EPD are designed to be installed in a suitable metal grid system.

2.5 MATERIAL COMPOSITION

Major raw materials used in ceiling panel manufacturing are summarized in the table below. No substances required to be reported as hazardous are associated with the production of this product.

Table 1. Material Composition

Material	Pueblo® and Pueblo® High NRC Ceiling Panels (% by mass)
Mineral Wool	55-60%
Perlite	15-20%
Corn Starch	5-10%
Paper	2-8%
Coating	5-10%
Scrim	1-3%

2.6 TECHNICAL REQUIREMENTS

Table 2. Technical Data

Property	Test Method	Pueblo® Ceiling Panels	Pueblo® High NRC Ceiling Panels
Noise reduction coefficient (NRC)	ASTM C423	0.70	0.90
Sound transmission class (STC)	ASTM E413, ASTM E90	–	–
Ceiling attenuation class (CAC)	ASTM E1414, ASTM E413	30	30
Light reflectance	ASTM E1477	0.82	0.82
Flame spread/smoke development	ASTM E84, ASTM E1264	Class A	Class A

2.7 PROPERTIES OF DECLARED PRODUCT AS DELIVERED

The final EPD is available on the Armstrong website (armstrongceilings.com/epd) and is under the Finish category in the EC3 Tool (buildingtransparency.org).

3. METHODOLOGICAL FRAMEWORK

This study provides life cycle inventory and environmental impacts relevant to Armstrong® suspended ceilings. The LCA follows an attributional approach as outlined in ISO 21930 Section 7.1.1 – see also PCR Part A-6.

3.1 DECLARED UNIT

The declaration refers to the declared unit of 0.093 m² (1 ft²) of installed ceiling panel, as defined by the PCR.

3.2 FUNCTIONAL/DECLARED UNIT PROPERTIES

Table 3. Functional or Declared Unit Properties

	Pueblo® Ceiling Panels	Pueblo® High NRC Ceiling Panels
Declared Unit – m ² (ft ²)	0.093 (1)	0.093 (1)
Declared Thickness – cm (in)	1.905 (0.75)	2.54 (1)
Surface Weight – kg/0.093 m ² (lbs/ft ²)	0.378 (0.833)	0.501 (1.105)
Density – kg/m ³ (lbs/ft ³)	213.5 (13.33)	212.4 (13.26)

3.3 SYSTEM BOUNDARY

The scope of the study includes production, installation, and end of life. Production of capital equipment, facilities, and infrastructure required for manufacture are outside the scope of this assessment. Details of inclusions and exclusions from the system boundary are listed below.

Table 4. Elements Included in the Cradle To Gate with Options Study

Includes

- Raw materials production (A1)
- Inbound transport of raw materials to production facility (A2)
- Manufacturing of panels (A3)
- Electricity and fuel combustion (A3)
- Packaging of final products (A3)
- Transportation to the job site (A4)
- Installation and installation waste (A5)
- Deconstruction – manual, no impact (C1)
- End of life, including transport (C2-C4)

Excludes

- Construction of capital equipment and other infrastructure flows
- Maintenance and operation of support equipment
- Human labor and employee transport
- Manufacture and transport of packaging materials not associated with final product
- Use Stage (B1 to B7)
- Benefits and loads beyond the system boundary (D)



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3.4 PRODUCT-SPECIFIC CALCULATIONS FOR END-OF-LIFE STAGE (MODULES C1-C4)

At this time, there is no industry consensus for product-specific assumption behind reported scenarios for information in modules C1-C4. Armstrong facilitates ceiling panels recycling through our Takeback program. The recovery data is based on internal averages for commingled ceiling panels that arrived at Armstrong factories from the construction and demolition site at end of product life. Remaining panels were assumed to be landfilled as per standard industry practice.

3.5 REFERENCE SERVICE LIFE AND ESTIMATED BUILDING SERVICE LIFE

In accordance with the PCR, the Reference Service Life (RSL) for this study was assumed to be 30 years.

3.6 ALLOCATION

Allocation at the manufacturing plant was based on the surface-based production volume (ft²). This is the basis on which products are processed and sold, regardless of product weight. No burdens are allocated across the system boundary with secondary material, secondary fuel, or recovered energy flows arising from waste. Allocation of background data (energy and materials) was taken from the Sphera LCA FE database.

3.7 CUT-OFF RULES

No known flows are deliberately excluded from this EPD. The system boundary was defined based on relevance to the goal of the study. For the processes within the system boundary, all available energy and material flow data have been included in the model. In cases where no matching life cycle inventories are available to represent a flow, proxy data have been applied based on conservative assumptions regarding environmental impacts.

3.8 DATA SOURCES

Primary data for this study was collected from the manufacturing facility for 2025 and datasets for materials upstream from manufacturing were obtained from the Sphera LCA FE database.

3.9 DATA QUALITY

The data quality ranges from good to very good. The temporal quality of the data is very good with both manufacturing-specific data and MLC Database (formerly GaBi) background data from 2025. Because primary and secondary data were collected specifically to the location of manufacture when possible, geographical representativeness is considered to be good.

3.10 PERIOD UNDER REVIEW

All the primary data in the scope of this analysis was collected from Armstrong manufacturing facilities during 2025.

3.11 COMPARABILITY AND BENCHMARKING

No benchmark data for comparable non-competitive products are reported.

3.12 ESTIMATES AND ASSUMPTIONS

The datasets for materials upstream from manufacturing are from the Sphera LCA FE database. When inventories were not available for materials, conservative proxy datasets were chosen based on similarity of material. Additionally and consistent with the PCR, the following assumptions in Table 5 related to transport, installation, and deconstruction procedures were made.

Table 5. Transport, Installation, & Deconstruction Procedures

Product transport from point of manufacture to building site	Mode: Diesel-powered truck/trailer Distance: 805 km
Product transport from building site to waste processing	Mode: Diesel-powered truck/trailer Distance: 35 km
Installation & deconstruction procedures	Manual (no operational energy use)

3.13 UNITS

Units commonly used in the North American market are included in addition to the required SI units.





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4. TECHNICAL INFORMATION & SCENARIOS

All data are reported as product-specific data for the Marietta, PA manufacturing plant. The majority of Armstrong® Ceiling products are distributed within 805 kilometers of the respective manufacturing plants. The same distribution trucks that take material to distribution centers backhaul post-consumer recycled ceiling panels to the manufacturing plants as part of our closed loop recycling program. If product is not recycled, disposal transportation at end of life is assumed to be 35 kilometers. Transportation emissions and fuels throughout the life cycle stages are included. All transportation associated with raw materials reflect the actual modes of transportation and mileage.

4.1 MANUFACTURING

The manufacturing process has been described in a simple flow chart in Section 2.2.4. When a product is manufactured at multiple locations, a volume-based averaging of the input parameters approach was used. Any manufacturing waste was reported in the primary data for this study.

4.2 PACKAGING

Armstrong® ceiling panels are packaged in cardboard, placed on wood pallets and wrapped in LDPE film for shipping. Specific parameter inputs can be found in Table 7.

The US Corrugated Packaging Alliance (CPA) dataset was used in the LCA study. This dataset was developed from the Life Cycle Assessment of U.S. Average Corrugated Panel. The U.S. average corrugated panel studied in the LCA consists of 66.8% liner board and 33.2% corrugated medium with an average basis weight of 131.6 lb./1000 ft² (msf 0.643 kg/m²). The industry average container-board utilized about 52% recovered fiber, primarily old, corrugated containers (OCC), with the balance supplied mostly by kraft and semi-chemical pulp.

The data set covers all relevant process steps/technologies over the supply chain of the represented cradle to gate inventory with a very good overall data quality. The inventory is based on industry data and is completed where necessary, with secondary data.

4.3 TRANSPORTATION

The following information specifies any transport after the manufacturing gate. Details of type of transport, type of vehicle, distance, type, and amount of energy carrier are listed. These values are consistent with industry standard assumptions.

Table 6. Transport to the Building Site (A4)

Material	Pueblo® Ceiling Panels	Pueblo® High NRC Ceiling Panels	Unit
Fuel Type	Diesel	Diesel	–
Liters of fuel (Diesel)	0.017	0.017	L/kg-km
Vehicle Type	Truck	Truck	–
Transport distance	805	805	km
Capacity utilization (including empty runs)	67	67	%
Gross density of products transported	214	212	kg/m³
Capacity utilization volume factor	0.87	0.87	–





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4.4 PRODUCT INSTALLATION

The ceiling system must be installed in accordance with Armstrong Ceilings installation guidelines. Our ceiling system installation brochure, "Installing Suspended Ceilings", is a general application overview, covering essential steps of a basic suspended ceiling installation. You can reference this document at armstrong.com/installationinstructions

Table 7 provides the A5 installation scenarios. It is assumed that the on-site scrap material will be sent to a landfill within 35 km (21.7 miles) of the job site. Module A5 includes production, transport, waste processing, and disposal associated with 7% installation waste.

Table 7. Installation Into The Building (A5)

Name	Pueblo® Ceiling Panels	Pueblo® High NRC Ceiling Panels	Unit
Ancillary materials	0	0	kg
Net freshwater consumption specified by water source and fate (X m³ river water evaporated, X m³ city water disposed to sewer)	0	0	m³
Other resources	0	0	kg
Electricity consumption	0	0	kWh
Other energy carriers	0	0	MJ
Product loss per declared unit	0.026	0.035	kg
Waste materials at the construction site before waste processing, generated by product installation	0.067	0.074	kg
Output materials resulting from on-site waste processing	0	0	kg
Mass of packaging waste specified by type			
Plastic	0.003	0.004	kg
Metal	0	0	kg
Cardboard	0.015	0.017	kg
Wood	0.023	0.018	kg
Biogenic carbon contained in packaging	0.030	0.029	kg CO ₂ eq.
Direct emissions to ambient air, soil and water	ND*	ND*	kg
VOC emissions	≤ 0.5	≤ 0.5	mg/m³

* Not declared

4.5 USE

A product's RSL depends on the product properties and reference in-use conditions. The PCR default RSL for these ceiling panels is 30 years.

4.6 DISPOSAL

End of Life

The end-of-life stage for the ceiling panels was included in the study. End-of-life impacts include landfill disposal of ceiling panels.

Table 8. End of Life (C1-C4)

Name		Pueblo® Ceiling Panels	Pueblo® High NRC Ceiling Panels	Unit
Collection process (specified by type)	Collected separately	0	0	kg
	Collected with mixed construction waste	0.352	0.466	kg
Recovery (specified by type)	Reuse	0	0	kg
	Recycling	0	0	kg
	Incineration	0	0	kg
	Incineration with energy recovery	0	0	kg
	Energy conversion (specify efficiency rate)	0	0	kg
Disposal (specified by type)	Product or material for final disposal	0.352	0.466	kg
Removals of biogenic carbon (excluding packaging)		0.000	0.000	kg CO ₂

4.7 MODULE D

Benefits and loads beyond the system boundary were not declared.



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5. ENVIRONMENTAL INDICATORS DERIVED FROM LCA

5.1 LCA SCOPE

The Life Cycle Assessment (LCA) was performed according to ISO 14040 and/or ISO 14044 requirements, as applicable, and follows the specific PCR instructions. The cradle-to-gate with options LCA consists of raw material production, transport of raw materials to production facility prior to processing, manufacturing of ceiling panels, packaging; transportation to job site and installation, and end of life including disposal.

5.2 LCA RESULTS FROM LCIA

Life cycle impacts reported below are based on TRACI 2.2 methodology. Results are provided in reference to the declared unit. For the other impact categories, results are presented in the tables below using the ISO 21930 standard and for the declared unit. Because products include biobased content, they store or sequester carbon. Table 11 includes both Global Warming Potential (GWP) excluding biogenic and GWP including biogenic carbon. LCIA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks. These declared impact indicators are globally deemed mature enough to be included in Type III environmental declarations. Other categories are being developed and defined and LCIA methods continue to develop. However, the EPD users shall not use additional measures for comparative purposes.

Table 9. Description of the System Boundary Modules*

(X = INCLUDED IN LCA;
MND = MODULE NOT DECLARED)

EPD Type
Cradle to Gate
w/ Options

Production	A1	Raw Material Supply			×
	A2	Transport			×
	A3	Manufacturing			×
Construction	A4	Transport to site			×
	A5	Assembly/Install			×
Use	B1	Use	B6 Operational Energy Use of Building Integrated System During Product Use	B7 Operational Water Use of Building Integrated System During Product Use	MND
	B2	Maintenance			MND
	B3	Repair			MND
	B4	Replacement			MND
	B5	Refurbishment			MND
	B6		Operational Energy Use		MND
	B7		Operational Water Use		MND
End of Life	C1	Deconstruction			×
	C2	Transport			×
	C3	Waste processing			×
	C4	Disposal			×
Benefits & Loads Beyond System Boundary		D	Reuse, Recovery, Recycling Potential		MND

* Results for modules A1-A3 are aggregated, as described in the PCR.



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Table 10. TRACI 2.2 Impact Assessment for 0.093 m² (1 ft²) of Pueblo® Ceiling Panels *

Parameter	Source	Unit	A1-A3	A4	A5	C2	C4
GWP, excluding biogenic	TRACI 2.2	kg CO ₂ eq.	7.32E-01	6.35E-03	1.27E-02	1.40E-03	7.14E-02
GWP, including biogenic	TRACI 2.2	kg CO ₂ eq.	6.56E-01	6.37E-03	1.67E-02	1.41E-03	1.02E-01
ODP	TRACI 2.2	kg CFC 11 eq.	4.52E-10	1.82E-15	1.75E-14	4.02E-16	2.84E-14
AP	TRACI 2.2	kg SO ₂ eq.	1.39E-03	1.82E-05	3.36E-05	3.97E-06	2.67E-04
EP - freshwater	TRACI 2.2	kg P eq.	1.76E-06	5.24E-09	1.52E-07	1.16E-09	7.79E-07
EP - marine	TRACI 2.2	kg N eq.	6.37E-04	1.65E-05	1.46E-05	3.58E-06	8.64E-05
SFP	TRACI 2.2	kg O ₃ eq.	2.06E-02	4.09E-04	3.46E-04	8.88E-05	1.63E-03
FFD	CML 2016	MJ Surplus	1.02E+01	8.19E-02	6.81E-02	1.81E-02	1.37E-01

* Modules C1 and C3 have zero reported impacts/results.

Table 11. TRACI 2.2 Impact Assessment for 0.093 m² (1 ft²) of Pueblo® High NRC Ceiling Panels *

Parameter	Source	Unit	A1-A3	A4	A5	C2	C4
GWP, excluding biogenic	TRACI 2.2	kg CO ₂ eq.	2.64E+00	8.21E-03	1.64E-02	1.82E-03	9.24E-02
GWP, including biogenic	TRACI 2.2	kg CO ₂ eq.	2.54E+00	8.24E-03	2.16E-02	1.82E-03	1.32E-01
ODP	TRACI 2.2	kg CFC 11 eq.	6.78E-10	2.35E-15	2.26E-14	5.20E-16	3.67E-14
AP	TRACI 2.2	kg SO ₂ eq.	2.52E-03	2.36E-05	4.35E-05	5.14E-06	3.46E-04
EP - freshwater	TRACI 2.2	kg P eq.	2.63E-06	6.78E-09	1.97E-07	1.50E-09	1.01E-06
EP - marine	TRACI 2.2	kg N eq.	1.35E-03	2.13E-05	1.88E-05	4.63E-06	1.12E-04
SFP	TRACI 2.2	kg O ₃ eq.	4.57E-02	5.29E-04	4.49E-04	1.15E-04	2.11E-03
FFD	CML 2016	MJ Surplus	3.74E+01	1.06E-01	8.82E-02	2.34E-02	1.77E-01

* Modules C1 and C3 have zero reported impacts/results.



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5.3 LCA RESULTS FROM LCI

Table 12. LCA Results – Resource Use for 0.093 m² (1 ft²) of Pueblo® Ceiling Panels *

Parameter	Unit	A1-A3	A4	A5	C2	C4
RPRE Renewable primary resources used as energy carrier (fuel)	MJ, LHV	1.41E+00	3.44E-03	1.98E-02	7.60E-04	2.00E-02
RPRM Renewable primary resources with energy content used as material	MJ, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRPRE Non-renewable primary resources used as an energy carrier (fuel)	MJ, LHV	1.112E+01	8.27E-02	7.37E-02	1.83E-02	1.41E-01
NRPRM Non-renewable primary resources with energy content used as material	MJ, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
SM Secondary materials	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF Renewable secondary fuels	kg, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF Non-renewable secondary fuels	MJ, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RE Recovered energy	MJ, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW Use of net freshwater	m ³	2.41E-03	3.71E-06	4.39E-05	8.20E-07	2.51E-05

* Modules C1 and C3 have zero reported impacts/results.

Table 13. LCA Results – Resource Use for 0.093 m² (1 ft²) of Pueblo® High NRC Ceiling Panels *

Parameter	Unit	A1-A3	A4	A5	C2	C4
RPRE Renewable primary resources used as energy carrier (fuel)	MJ, LHV	2.42E+00	4.45E-03	2.56E-02	9.84E-04	2.59E-02
RPRM Renewable primary resources with energy content used as material	MJ, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRPRE Non-renewable primary resources used as an energy carrier (fuel)	MJ, LHV	4.11E+01	1.07E-01	9.54E-02	2.37E-02	1.83E-01
NRPRM Non-renewable primary resources with energy content used as material	MJ, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
SM Secondary materials	kg	4.00E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF Renewable secondary fuels	kg, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF Non-renewable secondary fuels	MJ, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RE Recovered energy	MJ, LHV	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW Use of net freshwater	m ³	1.56E-01	1.17E-04	9.95E-04	2.59E-05	1.07E-03

* Modules C1 and C3 have zero reported impacts/results.



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Table 14. LCA Results – Biogenic Carbon for 0.093 m² (1 ft²) of Pueblo® and Pueblo® High NRC Ceiling Panels *

Parameter	Unit	Pueblo®	Pueblo® High NRC
BCRP Biogenic Carbon Removal from Product	[kg CO ₂]	-0.0704	-0.0802
BCEP Biogenic Carbon Emission from Product	[kg CO ₂]	0.0244	0.0298
BCRK Biogenic Carbon Removal from Packaging	[kg CO ₂]	-0.0295	-0.0286
BCEK Biogenic Carbon Emission from Packaging	[kg CO ₂]	0.0128	0.0116
BCEW Biogenic Carbon Emission from Combustion of Waste from Renewable Sources Used in Production Processes	[kg CO ₂]	0	0
CCE Calcination Carbon Emissions	[kg CO ₂]	n/a**	n/a**
CCR Carbonation Carbon Removals	[kg CO ₂]	n/a**	n/a**
CWNR Carbon Emissions from Combustion of Waste from Non- Renewable Sources used in Production Processes	[kg CO ₂]	0	0

* Modules C1 and C3 have zero reported impacts/results.

** Natural limestone, not thermally processed lime, is used in the production of the coating.

Table 15. LCA Results – Output Flows & Waste Categories for 0.093 m² (1 ft²) of Pueblo® Ceiling Panels *

Parameter	Unit	A1-A3	A4	A5	C2	C4
HWD Hazardous waste disposed	kg	8.60E-07	1.37E-11	1.05E-09	3.03E-12	3.37E-11
NHWD Non-hazardous waste disposed	kg	5.30E-02	8.46E-06	3.78E-02	1.87E-06	3.95E-01
RWD Radioactive waste disposal	kg	5.66E-04	2.84E-07	1.98E-06	6.27E-08	1.55E-06
HLRW High-level radioactive waste, conditioned, to final repository	kg	5.65E-04	2.84E-07	1.98E-06	6.27E-08	1.55E-06
ILLRW Intermediate- and low-level radioactive waste, conditioned, to final repository	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
CRU Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR Materials for recycling	kg	0.00E+00	0.00E+00	9.06E-03	0.00E+00	0.00E+00
MER Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EE Recovered energy exported from the product system	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

* Modules C1 and C3 have zero reported impacts/results.

Table 16. LCA Results – Output Flows & Waste Categories for 0.093 m² (1 ft²) of Pueblo® High NRC Ceiling Panels *

Parameter	Unit	A1-A3	A4	A5	C2	C4
HWD Hazardous waste disposed	kg	1.29E-06	1.78E-11	1.36E-09	3.92E-12	4.37E-11
NHWD Non-hazardous waste disposed	kg	7.62E-02	1.10E-05	4.90E-02	2.42E-06	5.12E-01
RWD Radioactive waste disposal	kg	1.54E-03	3.68E-07	2.56E-06	8.12E-08	2.01E-06
HLRW High-level radioactive waste, conditioned, to final repository	kg	1.83E-06	4.37E-10	2.27E-09	9.66E-11	2.28E-09
ILLRW Intermediate- and low-level radioactive waste, conditioned, to final repository	kg	1.53E-03	3.67E-07	2.56E-06	8.11E-08	2.01E-06
CRU Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR Materials for recycling	kg	0.00E+00	0.00E+00	1.01E-02	0.00E+00	0.00E+00
MER Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EE Recovered energy exported from the product system	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

* Modules C1 and C3 have zero reported impacts/results.



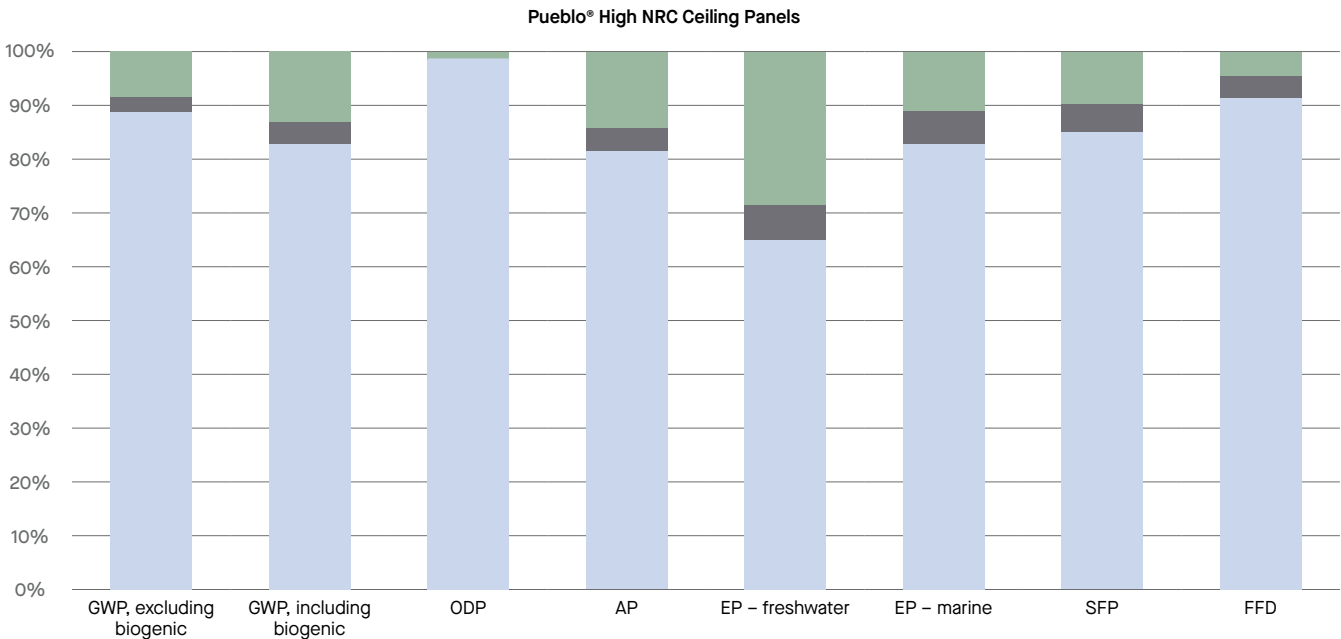
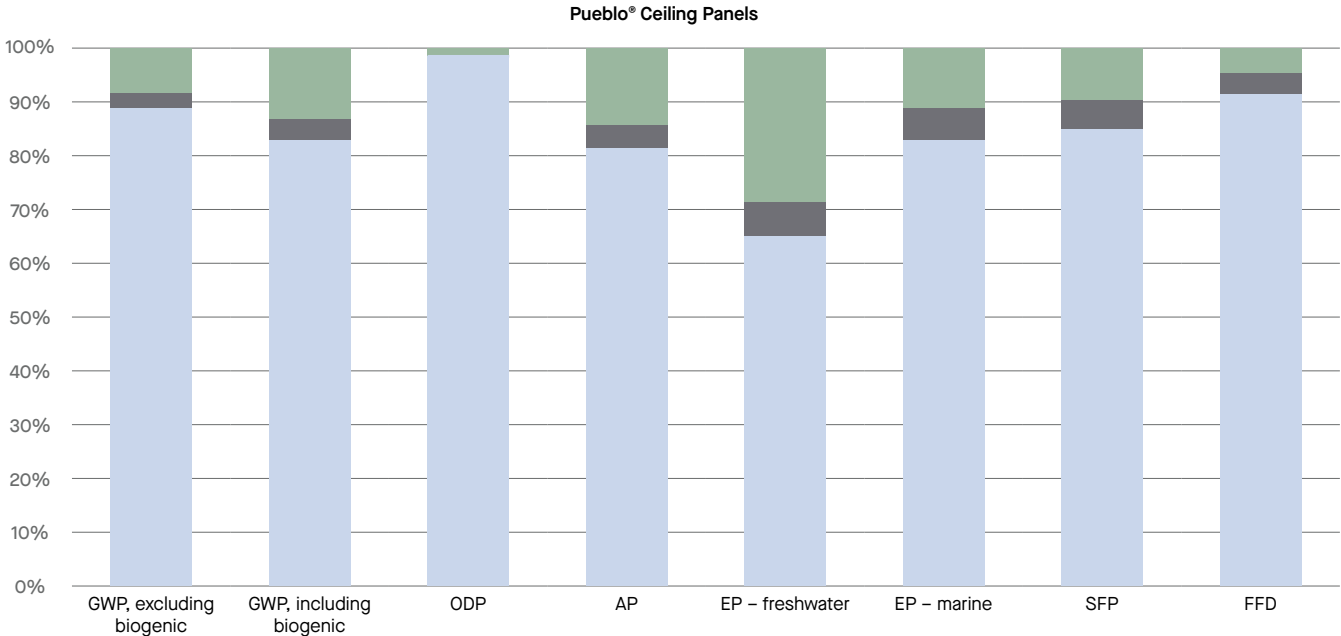
Pueblo® and Pueblo® High NRC Ceiling Panels

High Performance Mineral Fiber

In Accordance with
ISO 14025 and ISO 21930:2017

6. LCA: INTERPRETATION

The study concluded that the ceiling panel manufacturing process and raw materials in the ceiling panel have the greatest impact on “carbon footprint” as represented by Global Warming Potential [GWP].



- Production A1-A3
- Construction A4-A5
- End of Life C1-C4

Relative contribution by life-cycle stage for each declared impact indicator¹.

¹ Based on U.S. EPA TRACI 2.2 for LCIA indicators; CML 2016 for FFD.





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7. ADDITIONAL ENVIRONMENTAL INFORMATION

7.1 ENVIRONMENT & HEALTH DURING MANUFACTURING

Armstrong World Industries has a comprehensive environmental, health, and safety management program. Risk reduction begins in the product design process. All products go through a safety, health, and environmental review prior to sale. Armstrong also has a long-standing commitment to the safety and health of all our employees.

Armstrong World Industries is equally committed to reducing our environmental impact. As with safety goals, each manufacturing facility has environmental initiatives focused on responsible use of energy and water, and on waste reduction.

7.2 ENVIRONMENT & HEALTH DURING INSTALLATION

Follow the applicable SDS and installation guidelines. Specific product SDS and installation instructions can be downloaded at: armstrongceilings.com/pdbupimages-clg/217521.pdf

7.3 ENVIRONMENTAL ACTIVITIES & CERTIFICATIONS

All environmental certifications can be found at: armstrong.com

7.4 FURTHER INFORMATION

Additional Information can be found at: armstrong.com

8. PROJECT REPORT & SUPPORTING DOCUMENTATION

This study provides life cycle inventory and environmental impacts relevant to Armstrong® suspended ceilings. This report is intended to fulfill the reporting requirements in Section 5 of ISO 14044 and Product Category Rules Guidance for Building-Related Products and Services UL® Environment (2021) Part B: Non-Metal Ceiling and Interior Wall Panel EPD Requirements, UL® Environment, v.2 04/2021.

Armstrong World Industries has a robust internal Quality Assurance process that is based on industry-accepted best practices and is led by a team of quality professionals who have been certified by the American Society for Quality. The process involves several hundred different measures made throughout the manufacturing processes. In addition, our products are UL® labeled for fire and acoustical performance – a process which involves strict oversight by Underwriters Laboratories. The Armstrong Ceilings acoustical laboratory is ISO 17025 certified and is accredited by the National Voluntary Laboratory Accreditation Program (NVLAP).

9. REFERENCES

- Armstrong World Industries. [2026]. Pueblo, and Pueblo High NRC Ceiling Panels Life Cycle Assessment Report [Internal unpublished report]
- ASTM International General Program instructions, v8.0, April 29, 2020
- CML v 4.7 August 2016
- ISO 14025:2006 – Environmental labels and declarations – Type III environmental declarations – Principles and procedures
- ISO 14040/Amd1:2020 – Environmental management – Life Cycle Assessment – Principles and framework
- ISO 14044:2006/Amd2:2020/Environmental management – Life cycle assessment – Requirements and guidelines
- ISO 21930:2017 – Sustainability in buildings and civil engineering works – Core rules for environmental product declarations of construction products and services
- Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources using Environmental Chambers Version 1.2, January 2017
- Product Category Rules for Building Related Products and Services – Part A: LCA Calculation Rules and Report Requirements, UL 10010, UL v 4.0, March 2022
- Product Category Rules Guidance for Building Related Products & Services – Part B: Non-Metal Ceiling and Interior Wall Panel EPD Requirements, UL Environment, v2,04/2021

