METALWORKS™ PERFORATIONS Capabilities
What inspires you to add character to your ceiling designs using negative space? Could it be the intricacy of an antique Persian lantern? Or the simple visual found on a pegboard. No matter what sparks your imagination, there are a variety of perforation options from standard to custom that allow you to tell your design story.

Now, introducing MetalWorks™ Create!™ panels. Create a unique ceiling visual using your own images or artwork!

Add Some PERSONALITY

Build character in your space
Something to talk ABOUT

Count on our You Inspire™ Solutions Center design support to bring your one-of-a-kind ideas to life...from initial design, to product selection, integration with installation and accessories, customization, and specification to achieve the best possible finished installation. Ideal for architects and contractors who require unique solutions for perforated ceilings and walls.

MetalWorks ™ panels with custom perforations
MetalWorks™ RH 200; Polycom, Andover, MA; Perkins + Will, Boston, MA
MetalWorks™ RH200; Logan International Airport; Boston, MA; Arrowstreet, Inc., Boston, MA
MetalWorks™ Torsion Spring; Kettle Moraine School District, Delafield, WI; Eppstein Uhen Architects, Milwaukee, WI
MetalWorks™ Torsion Spring; Etihad Airways, Jamaica Queens, NY; Gensler
Top left: MetalWorks™ Torsion Spring
Middle left: MetalWorks™ 3D
Bottom left: MetalWorks™ WH-1000

Top Middle: MetalWorks™ Vector®
Middle: MetalWorks™ Tegular
Bottom middle: MetalWorks™ Clip-on

Top right: MetalWorks™ RH200
Middle right: MetalWorks™ RH215
Bottom right: MetalWorks™ DH700
METALWORKS™ Create!
Perforated Ceiling and Wall Panels
- Transform your images onto custom perforated metal panels
- Available in custom perforated panel sizes and colors
- Available for Torsion Spring, Clip-on, RH200/RH215, and WH1000/WH1100 metal ceilings

A unique visual with acoustical performance
METALWORKS™
Perforation Options for Ceiling and Wall Panels

Standard Perforations

**Standard on:** MetalWorks™ Tegular, MetalWorks™ Vector®, MetalWorks Tin, MetalWorks Canopies, MetalWorks Tin infills for Metaphors® Coffers

- **M3**
  - Extra Microperforated (Rg 0701)
  - **Pattern Type:** Round-Straight
  - **Hole Size:** 0.7mm [.028”]
  - **% Open Area:** 1.0%

**Standard on:** MetalWorks Torsion Spring, MetalWorks Clip-on

- **M10** (Rg 2516)
  - **Pattern Type:** Round-Straight
  - **Hole Size:** 2.5mm [.098”]
  - **% Open Area:** 16.0%

**Standard on:** MetalWorks Capz™, MetalWorks Concealed

- **M19 (Rg 3220)**
  - **Pattern Type:** Round-Straight
  - **Hole Size:** 3.2mm [.125”]
  - **% Open Area:** 20.0%

**Standard on:** MetalWorks Torsion Spring, MetalWorks Clip-on

- **M16S (Rg 1604)**
  - **Pattern Type:** Round-Straight
  - **Hole Size:** 1.6mm [.062”]
  - **% Open Area:** 2.0%

**Standard on:** MetalWorks Torsion Spring, MetalWorks Tegular for TechZone®, MetalWorks™ Blades™, MetalWorks 3D, MetalWorks Clip-on

- **M14 (Rg 3205)**
  - **Pattern Type:** Round-Straight
  - **Hole Size:** 3.18mm [.125”]
  - **% Open Area:** 5.0%
For technical assistance with custom design options and perforations, contact the You Inspire™ Solutions Center at solutionscenter@armstrongceilings.com

**Key for Perforation Names (Example: Rg 0701)**
- **Rg**: Hole shape (round/straight)
- **07**: Diameter of hole size in mm (Example: 0.7 mm)
- **01**: % open area

Perforations with an open area greater than 20% may have reduced panel size capabilities.

**Key for Perforation Types**
- **Bg**: oblong/straight
- **Qg**: square/straight
- **Bv**: oblong/staggered
- **Rd**: round/diagonal
- **Lg**: rectangle/straight
- **Rg**: round/straight
- **Lv**: rectangle/staggered
- **Rv**: round/staggered
- **Qd**: square/diagonal

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**Standard on:** MetalWorks Tegular, MetalWorks Vector, MetalWorks Linear, MetalWorks Plank, MetalWorks Canopies, MetalWorks infills for Metaphors Coffers

**M2**
- **Microperforated (Rd 1518)**
- **Pattern Type:** Round-Diagonal
- **Hole Size:** 1.5mm [0.059”]
- **% Open Area:** 18.0%

**M16**
- **(Rd 1607)**
- **Pattern Type:** Round-Diagonal
- **Hole Size:** 1.6mm [0.062”]
- **% Open Area:** 7.0%

**M17**
- **(Rd 3223)**
- **Pattern Type:** Round-Staggered
- **Hole Size:** 3.2mm [1.25”]
- **% Open Area:** 23.0%

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**Standard on:** MetalWorks Torsion Spring, MetalWorks Clip-on

**M18**
- **(Rd 3210)**
- **Pattern Type:** Round-Diagonal
- **Hole Size:** 3.2mm [1.25”]
- **% Open Area:** 10.0%

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▲ MetaWorks™ Vector®: Lovefield Airport, Dallas, TX; Corgan Architects, Dallas, TX
METALWORKS™
Perforation Options for Ceiling and Wall Panels

Premium Perforations

**M11S (Rg 4029)**
PATTERN TYPE: Round-Straight
HOLE SIZE: 4.1mm [0.16"]
% OPEN AREA: 29.5%

**M26 (Rg 1421)**
PATTERN TYPE: Round-Straight
HOLE SIZE: 14.2mm [0.56"]
% OPEN AREA: 21.0%

**M12 (Rd 1820)**
PATTERN TYPE: Round-Diagonal
HOLE SIZE: 1.8mm [0.07"]
% OPEN AREA: 20.0%

**M21 (Rd 1905)**
PATTERN TYPE: Round-Diagonal
HOLE SIZE: 1.91mm [0.075"]
% OPEN AREA: 5.0%
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Key for Perforation Names (Example: Rg 0701)
- **Rg**: Hole shape (round/straight)
- **07**: Diameter of hole size in mm (Example: 0.7 mm)
- **01**: % open area

Perforations with an open area greater than 20% may have reduced panel size capabilities.

Key for Perforation Types
- **Bg**: oblong/straight
- **Qg**: square/straight
- **Bv**: oblong/staggered
- **Rd**: round/diagonal
- **Lg**: rectangle/straight
- **Rg**: round/straight
- **Lv**: rectangle/staggered
- **Rv**: round/staggered
- **Qd**: square/diagonal

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**M24 (Rd 3239)**
- **PATTERN TYPE**: Round-Diagonal
- **HOLE SIZE**: 3.18mm [0.125”]
- **% OPEN AREA**: 39.0%

**M29 (Rd 1242)**
- **PATTERN TYPE**: Round-Diagonal
- **HOLE SIZE**: 12.7mm [0.500”]
- **% OPEN AREA**: 42.0%

**M27 (Qg 1218)**
- **PATTERN TYPE**: Square-Straight
- **HOLE SIZE**: 12.7mm x 12.7mm [0.500” x .500”]
- **% OPEN AREA**: 18.0%

**M9S (Rv 3020)**
- **PATTERN TYPE**: Round-Staggered
- **HOLE SIZE**: 3.0mm [0.118”]
- **% OPEN AREA**: 20.0%

**M24 (Rd 3239)**
- **PATTERN TYPE**: Round-Diagonal
- **HOLE SIZE**: 3.18mm [0.125”]
- **% OPEN AREA**: 39.0%

**M4 (Rv 4058)**
- **PATTERN TYPE**: Round-Staggered
- **HOLE SIZE**: 4.0mm [0.157”]
- **% OPEN AREA**: 58.0%

**M6 (Qg 4025)**
- **PATTERN TYPE**: Square-Straight
- **HOLE SIZE**: 4.0mm x 4.0mm [0.157” x .157”]
- **% OPEN AREA**: 25.0%
**M25 (Qg 1945)**

- **Pattern Type:** Square-Straight
- **Hole Size:** 19.04mm x 19.04mm (0.750" x 0.750")
- **% Open Area:** 44.0%

**M5 (Lg 16032)**

- **Pattern Type:** Rectangle-Straight
- **Hole Size:** 2.01mm x 16.0mm (0.079" x 0.630")
- **% Open Area:** 32.0%
M23 (Lg 25420)
PATTERN TYPE: Rectangle-Straight
HOLE SIZE: 3.175mm x 25.4mm [.125" x 1.00"]
% OPEN AREA: 20.0%

M22 (Bv 25422)
PATTERN TYPE: Oblong-Staggered
HOLE SIZE: 3.18mm x 25.4mm [.125" x 1.00"]
% OPEN AREA: 22.0%

For technical assistance with custom design options and perforations, contact the You Inspire™ Solutions Center at solutionscenter@armstrongceilings.com

Minimum unperforated border will vary according to panel size.
METALWORKS™
Perforation Options for Ceiling and Wall Panels

Custom Perforations

**Rg 1520**
- **Pattern Type:** Round-Straight
- **Hole Size:** 15.9mm (.625”)
- **% Open Area:** 20.0%

**Rg 9611**
- **Pattern Type:** Round-Straight
- **Hole Size:** 9.5mm (.375”)
- **% Open Area:** 11.0%

**Rg 1120**
- **Pattern Type:** Round-Straight
- **Hole Size:** 11.1mm (.438”)
- **% Open Area:** 20.0%

**Rg 9609**
- **Pattern Type:** Round-Straight
- **Hole Size:** 9.5mm (.375”)
- **% Open Area:** 9.0%

**Rg 9618**
- **Pattern Type:** Round-Straight
- **Hole Size:** 9.5mm (.375”)
- **% Open Area:** 18.0%

**Rg 9605**
- **Pattern Type:** Round-Straight
- **Hole Size:** 9.5mm (.375”)
- **% Open Area:** 5.0%
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Key for Perforation Names (Example: Rg 0701)
- Rg: Hole shape (round/straight)
- 07: Diameter of hole size in mm (Example: 0.7 mm)
- 01: % open area

Perforations with an open area greater than 20% may have reduced panel size capabilities.

Key for Perforation Types
- Bg = oblong/straight
- Qg = square/straight
- Bv = oblong/staggered
- Rd = round/diagonal
- Lg = rectangle/straight
- Rg = round/straight
- Lr = rectangle/staggered
- Rv = round/staggered
- Qd = square/diagonal
METALWORKS™
Perforation Options for Ceiling and Wall Panels

Custom Perforations

**M11S (Rg 4820)**
- **Pattern Type:** Round-Straight
- **Hole Size:** 4.7mm [0.188”]
- **% Open Area:** 20.0%

**Rg 4814**
- **Pattern Type:** Round-Straight
- **Hole Size:** 4.7mm [0.188”]
- **% Open Area:** 14.0%

**Rg 3206**
- **Pattern Type:** Round-Straight
- **Hole Size:** 3.18mm [0.125”]
- **% Open Area:** 6.0%

**Rg 4814**
- **Pattern Type:** Round-Straight
- **Hole Size:** 4.7mm [0.188”]
- **% Open Area:** 14.0%

**Rg 3206**
- **Pattern Type:** Round-Straight
- **Hole Size:** 3.18mm [0.125”]
- **% Open Area:** 6.0%

**Rg 2807**
- **Pattern Type:** Round-Straight
- **Hole Size:** 2.77mm [0.109”]
- **% Open Area:** 7.0%

**Rg 3213**
- **Pattern Type:** Round-Straight
- **Hole Size:** 3.18mm [0.125”]
- **% Open Area:** 13.0%

**Rg 2420**
- **Pattern Type:** Round-Straight
- **Hole Size:** 2.39mm [0.094”]
- **% Open Area:** 20.0%
For technical assistance with custom design options and perforations, contact the You Inspire™ Solutions Center at solutionscenter@armstrongceilings.com

Key for Perforation Names (Example: Rg 0701)
- **Rg**: Hole shape (round/straight)
- **07**: Diameter of hole size in mm (Example: 0.7 mm)
- **01**: % open area

Perforations with an open area greater than 20% may have reduced panel size capabilities.

Key for Perforation Types
- **Bg**: oblong/straight
- **Qg**: square/straight
- **Bv**: oblong/staggered
- **Rd**: round/diagonal
- **Lg**: rectangle/straight
- **Rg**: round/straight
- **Lv**: rectangle/staggered
- **Rv**: round/staggered
- **Qd**: square/diagonal

**Rg 2414**
- PATTERN TYPE: Round-Straight
- HOLE SIZE: 2.39mm [0.094”]
- % OPEN AREA: 14.0%

**Rg 1906**
- PATTERN TYPE: Round-Straight
- HOLE SIZE: 1.98mm [0.078”]
- % OPEN AREA: 6.0%

**Rg 2405**
- PATTERN TYPE: Round-Straight
- HOLE SIZE: 2.39mm [0.094”]
- % OPEN AREA: 3.0%

**Rg 1902**
- PATTERN TYPE: Round-Straight
- HOLE SIZE: 1.91mm [0.075”]
- % OPEN AREA: 2.0%

**Rg 1924**
- PATTERN TYPE: Round-Straight
- HOLE SIZE: 1.98mm [0.078”]
- % OPEN AREA: 24.0%

**Rg 1810**
- PATTERN TYPE: Round-Straight
- HOLE SIZE: 1.80mm [0.071”]
- % OPEN AREA: 10.0%
METALWORKS™
Perforation Options for Ceiling and Wall Panels

Custom Perforations

Rg 1606
PATTERN TYPE: Round-Straight
HOLE SIZE: 1.57mm [.062"]
% OPEN AREA: 6.0%

Rv 6330
PATTERN TYPE: Round-Staggered
HOLE SIZE: 6.35mm [.250"]
% OPEN AREA: 30.0%

Rg 1602
PATTERN TYPE: Round-Straight
HOLE SIZE: 1.57mm [.062"]
% OPEN AREA: 2.0%

Rv 6323
PATTERN TYPE: Round-Staggered
HOLE SIZE: 6.35mm [.250"]
% OPEN AREA: 23.0%

Rg 1502
PATTERN TYPE: Round-Straight
HOLE SIZE: 11.1mm [.059"]
% OPEN AREA: 2.0%

Rv 4823
PATTERN TYPE: Round-Staggered
HOLE SIZE: 4.78mm [.188"]
% OPEN AREA: 23.0%
For technical assistance with custom design options and perforations, contact the You Inspire™ Solutions Center at solutionscenter@armstrongceilings.com

Key for Perforation Names (Example: Rg 0701)
- Rg: Hole shape (round/straight)
- 07: Diameter of hole size in mm (Example: 0.7 mm)
- 01: % open area

Key for Perforation Types
- Bg = oblong/straight
- Qg = square/straight
- Bv = oblong/staggered
- Rd = round/diagonal
- Lg = rectangle/straight
- Rg = round/straight
- Lv = rectangle/staggered
- Rv = round/staggered
- Qd = square/diagonal

Perforations with an open area greater than 20% may have reduced panel size capabilities.
METALWORKS™
Perforation Options for Ceiling and Wall Panels

Custom Perforations

Rd 9609
PATTERN TYPE: Round-Diagonal
HOLE SIZE: 9.50mm [.375"]
% OPEN AREA: 9.0%

Rd 6350
PATTERN TYPE: Round-Diagonal
HOLE SIZE: 6.35mm [.250"]
% OPEN AREA: 50.0%

Rd 7944
PATTERN TYPE: Round-Diagonal
HOLE SIZE: 7.92mm [.312"]
% OPEN AREA: 44.0%

Rd 6339
PATTERN TYPE: Round-Diagonal
HOLE SIZE: 6.35mm [.250"]
% OPEN AREA: 39.0%

Rd 7927
PATTERN TYPE: Round-Diagonal
HOLE SIZE: 7.92mm [.312"]
% OPEN AREA: 27.0%

Rd 6323
PATTERN TYPE: Round-Diagonal
HOLE SIZE: 6.35mm [.250"]
% OPEN AREA: 23.0%
For technical assistance with custom design options and perforations, contact the You Inspire™ Solutions Center at solutionscenter@armstrongceilings.com

Key for Perforation Names (Example: Rg 0701)
- Rg: Hole shape (round/straight)
- 07: Diameter of hole size in mm (Example: 0.7 mm)
- 01: % open area

Perforations with an open area greater than 20% may have reduced panel size capabilities.

Key for Perforation Types
- Bg = oblong/straight
- Qg = square/straight
- Bv = oblong/staggered
- Rd = round/diagonal
- Lg = rectangle/straight
- Rg = round/straight
- Lr = rectangle/staggered
- Rv = round/staggered
- Qd = square/diagonal
Custom Perforations

**Pattern Type:** Round-Diagonal

**Hole Size:** 2.39mm [.094”]

**% Open Area:** 28.0%

**Pattern Type:** Square-Straight

**Hole Size:** 19.5mm [.750”] x 19.5mm [.750”]

**% Open Area:** 65.0%

**Pattern Type:** Round-Diagonal

**Hole Size:** 2.39mm [.094”]

**% Open Area:** 10.0%

**Pattern Type:** Square-Straight

**Hole Size:** 12.7mm [.500”] x 12.7mm [.500”]

**% Open Area:** 65.0%

**Pattern Type:** Round-Diagonal

**Hole Size:** 1.98mm [.078”]

**% Open Area:** 12.0%

**Pattern Type:** Square-Straight

**Hole Size:** 9.5mm [.375”] x 9.5mm [.375”]

**% Open Area:** 36.0%
For technical assistance with custom design options and perforations, contact the You Inspire™ Solutions Center at solutionscenter@armstrongceilings.com

Key for Perforation Names (Example: Rg 0701)
Rg = Hole shape (round/straight)
07 = Diameter of hole size in mm (Example: 0.7 mm)
01 = % open area

Perforations with an open area greater than 20% may have reduced panel size capabilities.

Key for Perforation Types
Bg = oblong/straight
Qg = square/straight
Bv = oblong/staggered
Rd = round/diagonal
Lg = rectangle/straight
Rg = round/straight
Lv = rectangle/staggered
Rv = round/staggered
Qd = square/diagonal

**Qg 6348**
- PATTERN TYPE: Square-Straight
- HOLE SIZE: 6.35mm [0.250"] x 6.35mm [0.250”]
- % OPEN AREA: 48.0%

**Qg 5025**
- PATTERN TYPE: Square-Straight
- HOLE SIZE: 5mm [0.197"] x 5mm [0.197”]
- % OPEN AREA: 25.0%

**Qg 6325**
- PATTERN TYPE: SQUARE-Straight
- HOLE SIZE: 6.35mm [0.250"] x 6.35mm [0.250”]
- % OPEN AREA: 25.0%

**Qg 5016**
- PATTERN TYPE: Square-Straight
- HOLE SIZE: 5mm [0.197"] x 5mm [0.197”]
- % OPEN AREA: 16.0%

**Qg 6311**
- PATTERN TYPE: Square-Straight
- HOLE SIZE: 6.35mm [0.250"] x 6.35mm [0.250”]
- % OPEN AREA: 11.0%

**Qg 5015**
- PATTERN TYPE: Square-Straight
- HOLE SIZE: 5mm [0.197"] x 5mm [0.197”]
- % OPEN AREA: 15.0%
Custom Perforations

**Qd 1235**
- **Pattern Type:** Square-Diagonal
- **Hole Size:** 12.7mm [0.500"] x 12.7mm [0.500”]
- **% Open Area:** 35.0%

**Lg 19120**
- **Pattern Type:** Rectangle-Straight
- **Hole Size:** 2.36mm [0.093"] x 19.1mm [0.750”]
- **% Open Area:** 20.0%

**Qd 6322**
- **Pattern Type:** Square-Diagonal
- **Hole Size:** 6.35mm [0.250"] x 6.35mm [0.250”]
- **% Open Area:** 22.0%

**Lg 16016**
- **Pattern Type:** Rectangle-Straight
- **Hole Size:** 2.01mm [0.079"] x 16.0mm [0.630”]
- **% Open Area:** 16.0%

**Lg 25427**
- **Pattern Type:** Rectangle-Straight
- **Hole Size:** 3.18mm [0.125"] x 25.4mm [1.00”]
- **% Open Area:** 27.0%

**Lg 16008**
- **Pattern Type:** Rectangle-Straight
- **Hole Size:** 2.01mm [0.079"] x 16.0mm [0.630”]
- **% Open Area:** 8.0%
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Key for Perforation Names (Example: Rg 0701)

- Rg: Hole shape (round/straight)
- 07: Diameter of hole size in mm (Example: 0.7 mm)
- 01: % open area

Perforations with an open area greater than 20% may have reduced panel size capabilities.

Key for Perforation Types

- Bg = oblong/straight
- Qg = square/straight
- Br = oblong/staggered
- Rd = round/diagonal
- Lg = rectangle/straight
- Rg = round/straight
- Lv = rectangle/staggered
- Rv = round/staggered
- Qd = square/diagonal
METALWORKSTM
Perforation Options for Ceiling and Wall Panels

Custom Perforations

**Bg 25042**
- **Pattern Type:** Oblong-Straight
- **Hole Size:** 3.0mm [0.118"] x 25.0mm [0.984”]
- **% Open Area:** 42.0%

**Bv 25433**
- **Pattern Type:** Oblong-Staggered
- **Hole Size:** 4.78mm [0.188"] x 25.4mm [1.00”]
- **% Open Area:** 33.0%

**Bg 25021**
- **Pattern Type:** Oblong-Straight
- **Hole Size:** 3.0mm [0.118"] x 25.0mm [0.984”]
- **% Open Area:** 21.0%

**Bv 25439**
- **Pattern Type:** Oblong-Staggered
- **Hole Size:** 3.18mm [0.125"] x 25.4mm [1.00”]
- **% Open Area:** 39.0%

**Bg 25416**
- **Pattern Type:** Oblong-Straight
- **Hole Size:** 1.57mm [0.062"] x 25.4mm [1.00”]
- **% Open Area:** 16.0%

**Bv 12732**
- **Pattern Type:** Oblong-Staggered
- **Hole Size:** 3.18mm [0.125"] x 12.7mm [0.500”]
- **% Open Area:** 32.0%
<table>
<thead>
<tr>
<th>Perforation Pattern</th>
<th>Maximum Steel Thickness (Gauge / Inches)</th>
<th>Maximum Aluminum Thickness (Gauge / Inches)</th>
<th>Open Area %</th>
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</thead>
<tbody>
<tr>
<td>Rg 1276</td>
<td>18ga ≈ 0.050</td>
<td>0.06</td>
<td>16</td>
</tr>
<tr>
<td>Rg 15819</td>
<td>16ga ≈ 0.063</td>
<td>0.063</td>
<td>19</td>
</tr>
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<td>Rg 1630</td>
<td>18ga ≈ 0.050</td>
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<td>20</td>
</tr>
<tr>
<td>Rg 25021</td>
<td>16ga ≈ 0.063</td>
<td>0.063</td>
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<tr>
<td>Rg 25042</td>
<td>16ga ≈ 0.063</td>
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<tr>
<td>Rg 25416</td>
<td>22ga ≈ 0.032</td>
<td>0.032</td>
<td>16</td>
</tr>
<tr>
<td>Rg 25416</td>
<td>16ga ≈ 0.063</td>
<td>0.05</td>
<td>19</td>
</tr>
<tr>
<td>Rg 25432</td>
<td>20ga ≈ 0.038</td>
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<td>Rd 27023</td>
<td>16ga ≈ 0.063</td>
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<td>23</td>
</tr>
<tr>
<td>Bv 12732</td>
<td>22ga ≈ 0.032</td>
<td>0.032</td>
<td>32</td>
</tr>
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<td>Bv 25422 (M22)</td>
<td>22ga ≈ 0.032</td>
<td>0.032</td>
<td>22</td>
</tr>
<tr>
<td>Bv 25433</td>
<td>16ga ≈ 0.063</td>
<td>0.063</td>
<td>33</td>
</tr>
<tr>
<td>Bv 25439</td>
<td>22ga ≈ 0.032</td>
<td>0.032</td>
<td>39</td>
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<tr>
<td>Lg 16008</td>
<td>–</td>
<td>0.063</td>
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<tr>
<td>Lg 16016</td>
<td>–</td>
<td>0.063</td>
<td>16</td>
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<tr>
<td>Lg 16032 (M5)</td>
<td>–</td>
<td>0.063</td>
<td>32</td>
</tr>
<tr>
<td>Lg 19120</td>
<td>18ga ≈ 0.050</td>
<td>0.05</td>
<td>20</td>
</tr>
<tr>
<td>Lg 25420 (M23)</td>
<td>18ga ≈ 0.050</td>
<td>0.05</td>
<td>20</td>
</tr>
<tr>
<td>Lg 25427</td>
<td>18ga ≈ 0.050</td>
<td>0.05</td>
<td>27</td>
</tr>
<tr>
<td>Lg 25439</td>
<td>22ga ≈ 0.032</td>
<td>0.032</td>
<td>39</td>
</tr>
<tr>
<td>Qd 1932</td>
<td>22ga ≈ 0.032</td>
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<td>35</td>
</tr>
<tr>
<td>Qd 3632</td>
<td>20ga ≈ 0.038</td>
<td>0.04</td>
<td>22</td>
</tr>
<tr>
<td>Qg 1218 (M27)</td>
<td>18ga ≈ 0.050</td>
<td>0.125</td>
<td>18</td>
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<td>Qg 1445 (M25)</td>
<td>14ga ≈ 0.080</td>
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<td>Rl 1242 (M29)</td>
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<td>Rl 1518 (M2)</td>
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<td>Rl 1539</td>
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<td>Rl 1607 (M16)</td>
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<td>Rl 1820 (M12)</td>
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<td>Rl 4239</td>
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</table>

** Maximum panel size 24 x 60". No acoustical fleece available.

Key for Perforation Names (Example: Rg 0701)
- **Rg** Hole shape (round/straight)
- **Diameter of hole size in mm (Example: 0.7 mm)
- **Qg** % open area
- Perforations with an open area greater than 20% may have reduced panel size capabilities.

Key for Perforation Types
- **Rv** = oblong/straight
- **Qv** = square/straight
- **Rd** = round/diagonal
- **Lv** = rectangle/straight
- **Qd** = round/straight
- **Rv** = rectangle/staggered
- **Qv** = square/staggered
TAKE THE NEXT STEP

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