Ceiling Recycling Requirements

The first in the industry
Celebrating 17 years of recycling
Be a part of the solution

What ceiling tiles can be recycled?

ACCEPTABLE FOR RECYCLING:

- All brands of dry, pulpable mineral fiber ceiling panels or tiles. All metal splines must be removed from tiles (12" x 12").

CASE-BY-CASE ACCEPTABLE FOR RECYCLING:

- Glue-up or adhesive ceiling tiles.
- Foil-backed ceiling tiles.
- Any vinyl or scrim-faced <u>fiberglass</u> panels.
- Ceiling tiles with dark or metallic paint (applied by manufacturer).
- Ceiling tiles with paint not applied by manufacturer.
- Armstrong WoodWorks™ Ekos® wall panels.
- Armstrong Soundsoak® mineral fiber or fiberglass wall panels.
- Fabric-faced ceiling tiles.
- Cast ceiling panels (with or without foil).
- Armstrong Sanserra™.
- Armstrong Mylar.
- Fully-packaged ceiling tiles meeting the above criteria.
- All brands of dry fiberglass panels (foil-back case by case). Facing must be easily removable.
- Any vinyl or scrim-faced <u>mineral fiber</u> panels.

NOT ACCEPTABLE FOR RECYCLING:

- Asbestos containing ceiling tiles.
- Ceiling tiles installed below friable asbestos or contaminated with any other hazardous material.
- Red- or pink-backed ceiling tiles.
- Wet, moldy or weathered ceiling tiles.
- Ceiling tiles or pallets/boxes which contain visible debris (garbage, construction waste).
- Ceiling tiles not packaged according to Armstrong Specifications.
- Any gypsum ceiling or board.
- Ceiling tiles with visible wood pulp.
- Armstrong Artran (cardboard-like face).
- Armstrong Ceramaguard®

Check with your local Armstrong representative, call 877-276-7876 (option 4) or email us at ceiling_recycling@armstrong.com to approve material and for assistance to facilitate recycling. We are continually updating the types of ceiling panels we can recycle and methods we can receive them in.

What amount of material do I need to recycle?

- Full truckload – we'll pick up your old mineral fiber ceilings when and where you tell us – at no charge to you. We will pay freight costs for truckloads over 30,000 sq. ft., anywhere in the continental USA and some places in Canada.

For more information on the Armstrong Ceiling Recycling Program, visit armstrong.com/recycling
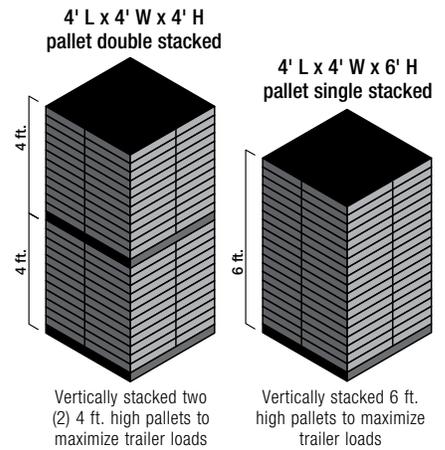
Inspiring Great Spaces®

Armstrong®
CEILING SOLUTIONS

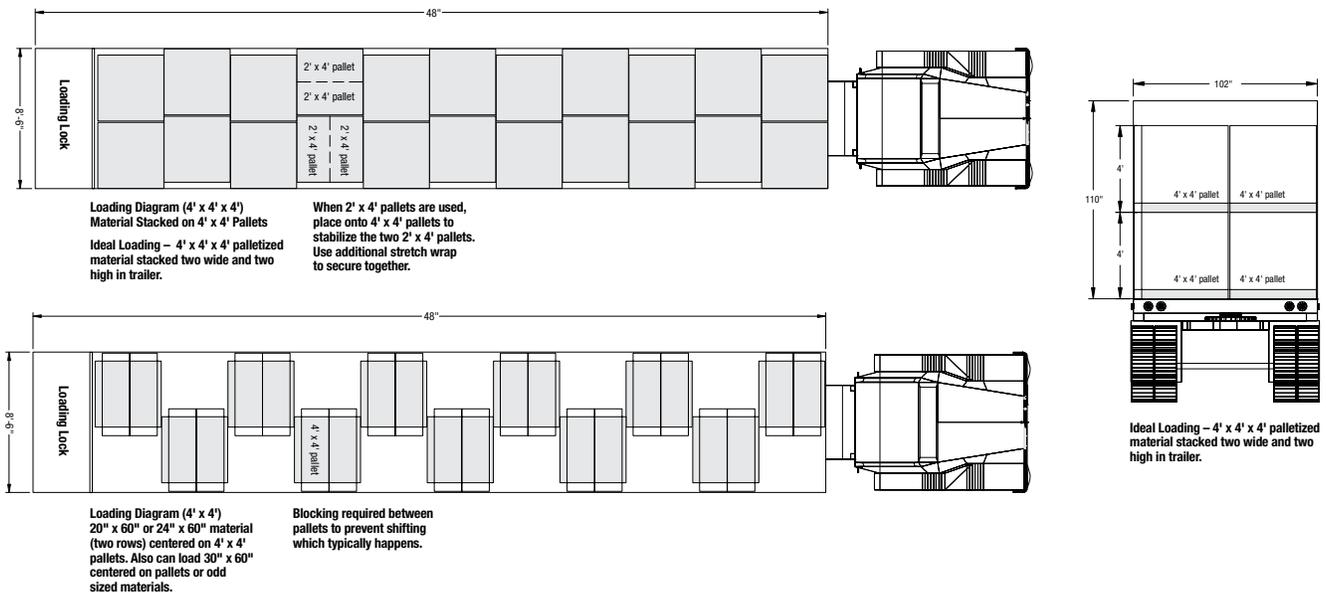# How should the used tiles be packaged for shipment to Armstrong?

- Material must be clean, dry and in the acceptable category (see page 1).

- No wood, metal, construction debris or hazardous materials of any kind can be included. If C&D waste is included with ceilings, possible charges can be incurred for disposal.

- Stack used ceiling tiles on pallets:
  - Stack 4' or 6' tall on 4' x 4' sturdy shipping pallets with bottom slats.
  - Secure tiles on pallets with stretch wrap or metal bands.
  - Secure any 2' x 4' pallets (if used) 4'x 4' pallets on loading dock with wrap or bands.
  - When loading, trailer capacity should be maximized.

- A return authorization (RA #) label will be issued by the Armstrong Recycling Center for all approved loads. Securely attach the label to every pallet showing identification of the job approval.

- All tiles should be straight on pallets and secured within the trailer to prevent loads from falling during transit or when pallets are unloaded. Material must be wrapped tightly and packaged so that pallets remain stable. Load locks may be necessary in the trailer.

- If you have special loading or removal circumstances, please contact your Armstrong representative or call 877-276-7876 (option 4). We will be as flexible as possible to accommodate your project needs.

Stacking Options:

4' L x 4' W x 4' H pallet double stacked

4' L x 4' W x 6' H pallet single stacked

Vertically stacked two (2) 4 ft. high pallets to maximize trailer loads

Vertically stacked 6 ft. high pallets to maximize trailer loads

Many crews speed up the stacking by building a simple two-sided, free-standing frame. Note: Frame is not attached to pallet.

How do I load the trailer?

**Loading Diagram (4' x 4' x 4')
Material Stacked on 4' x 4' Pallets**

Ideal Loading – 4' x 4' x 4' palletized material stacked two wide and two high in trailer.

When 2' x 4' pallets are used, place onto 4' x 4' pallets to stabilize the two 2' x 4' pallets. Use additional stretch wrap to secure together.

**Loading Diagram (4' x 4')
20" x 60" or 24" x 60" material (two rows) centered on 4' x 4' pallets. Also can load 30" x 60" centered on pallets or odd sized materials.**

Blocking required between pallets to prevent shifting which typically happens.

Ideal Loading – 4' x 4' x 4' palletized material stacked two wide and two high in trailer.

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CEILING SOLUTIONS